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Jigs and Fixtures, Vol. 2: Drill Jigs (Classic Reprint) (Paperback)

By Einar Morin

Forgotten Books, 2017. Paperback. Condition: New. Language: English . Brand New Book ***** Print on Demand *****. Excerpt from Jigs and Fixtures, Vol. 2: Drill Jigs These legs are round, and provided with a shoulder A, preventing them from screwing into the jig plate. A headless screw or pin through the edge of the circumference of the threads at the top prevents the studs from becoming loose. These loose legs are usually made of machine steel or tool steel, the bottom end being hardened and then ground and lapped, so that all the four legs are of the same length. It is the practice of many tool-makers not to thread the legs into the jig body, but simply to provide a plain surface on the end of the leg, which enters into the jig plate, and is driven into place. This is much easier, and there is no reason why for almost all kinds of work, jigs provided with legs attached in this manner Should not be equally durable. Of course, when jigs are made of machine or tool steel, and legs are required, the only way to provide them is to insert loose legs. In the case of...



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